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| <p>COMPONENTS:</p> <p>(1) Sodium chlorate; NaClO₃; [7757-82-6]</p> <p>(2) Water; H₂O; [7732-18-5]</p> | <p>EVALUATOR:</p> <p>Hiroshi Miyamoto Department of Chemistry Niigata University Niigata, Japan</p> <p style="text-align: right;">June, 1984</p> |
| <p>CRITICAL EVALUATION:</p> <p style="text-align: center;">THE BINARY SYSTEM</p> <p>Data for the solubility of sodium chlorate in water have been reported in 22 publications (1-21,30). Many of these studies deal with ternary systems, and the solubility in the binary NaClO-H₂O system is given as one point on a phase diagram. Many investigators (4, 6-8, 10-20) reported that the stable solid in equilibrium with the saturated solutions over the temperature range between 273 K and 373 K was anhydrous sodium chlorate. Nabiev, Tukhtaev, Musaev, Kuchrov and Shimmasov (21) measured the solubility for the binary NaClO₃-H₂O system at 254.7 K, and the stable phases were NaClO₃ and ice.</p> <p>Blanc and Schmandt (1), Bell (3) and Treadwell and Ammann (9) reported solubilities in the binary NaClO₃-H₂O system only. Bittler (2), Bell (3) and Nies and Hulbert (18) reported solubilities over a wide temperature range.</p> <p>A summary of solubility studies for the binary NaClO₃-H₂O system is given in Table 1.</p> <p>1. Evaluation for the solubility based on mol kg⁻¹ units.</p> <p><u>Solubility at 273.2 K.</u> The solubility has been reported in 3 publications (3, 7, 18). The value by Babaeva (7) is very distinctly larger than that of two other investigators. The arithmetic mean of two results (7, 18) is 7.465 mol kg⁻¹. The mean is designated as a tentative value.</p> <p><u>Solubility at 283.2 K.</u> The solubility has been reported in 2 publications (3, 18). The value recommended for the solubility at this temperature is taken as 8.220 mol kg⁻¹, which is the arithmetic mean of the two results.</p> <p><u>Solubility at 293.2K.</u> The solubility has been reported in 6 publications (3, 5-7, 9, 18) at 293.2 K, and in one article (1) at 293.0 K. The value of 8.994 mol kg⁻¹ by Blanc and Schmandt (1) is larger than that of Nies and Hulbert (18). The reported solubilities at this temperature are widely distributed from 8.976 to 9.282 mol kg⁻¹. The tentative value was obtained as the arithmetic mean of 7 results (1, 3, 5-7, 9, 18). The value is 9.14 mol kg⁻¹, and the standard deviation is 0.14 mol kg⁻¹.</p> <p><u>Solubility at 298.2 K.</u> The solubility at this temperature has been reported in 10 publications (3, 8, 10-13, 17, 19, 20, 30). The value of Vlasov and Shishkina (2) is distinctly lower than that of the other investigators, and the study of Arkhipo, Kashina and Kuzina (17) reported the highest value. Therefore, these two values are rejected. The arithmetic mean of the remaining 7 results (3, 8, 10-13, 19, 30) is 9.43 mol kg⁻¹, and the standard deviation is 0.02 mol kg⁻¹. The mean is designated as a recommended value.</p> <p><u>Solubility at 303.2 K.</u> The value has been reported in 3 publications (1, 3, 18). The arithmetic mean of 3 results is 9.86 mol kg⁻¹, and the standard deviation is 0.04 mol kg⁻¹. The mean is designated as a recommended value.</p> <p><u>Solubility at 308.2 K.</u> The solubility has been reported in one publication (3) at 308.2 K and in one publication (1) at 308.3 K. Both values are identical. The estimated error in temperature measurement is ± 0.02 K by Bell (1) and nothing specified by Blanc and Schmandt (1). The tentative value at 308.2 K is taken as 10.33 mol kg⁻¹.</p> <p><u>Solubility at 313.2 K.</u> The solubility has been reported in 4 publications (3, 4, 7, 18). The value of Babaeva (18) was markedly higher than those of the other researchers (3, 4, 7) and is therefore rejected. The arithmetic mean of the remaining 3 results (3, 4, 7) is 10.86 mol kg⁻¹, and the standard deviation is 0.07 mol kg⁻¹. The mean is designated as a recommended value.</p> <p><u>Solubility at 318.2 K.</u> The recommended value for the solubility at this temperature is taken as 11.27 mol kg⁻¹ which is the arithmetic mean of two results (8, 18).</p> | |

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| <p>COMPONENTS:</p> <p>(1) Sodium chlorate; NaClO₃; [7757-82-6]</p> <p>(2) Water; H₂O; [7732-18-5]</p> | <p>EVALUATOR:</p> <p>Hiroshi Miyamoto Department of Chemistry Niigata University Niigata, Japan</p> <p style="text-align: right;">June, 1984</p> |
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CRITICAL EVALUATION:

Table 1. Summary of Solubility Data for the Binary NaClO₃-H₂O System

| T/K | m ₁ /mol kg ⁻¹ | Reference |
|-------|--------------------------------------|--------------------------------|
| 268.2 | 7.096 | (18) Nies; Hulbert |
| 273.2 | 7.451 | (18) Nies; Hulbert |
| 273.2 | 7.478 | (3) Bell |
| 273.2 | 7.690 | (7) Babaeva |
| 277.9 | 7.834 | (1) Blanc; Schmandt |
| 283.2 | 8.208 | (18) Nies; Hulbert |
| 283.2 | 8.232 | (3) Bell |
| 288.2 | 8.641 | (8) Ricci; Yenick |
| 291.2 | 8.976 | (14) Windmaisser; Stockl |
| 292.2 | 8.770 | (11) Ricci; Weltman |
| 293.0 | 8.994 | (1) Blanc; Schmandt |
| 293.2 | 8.976 | (18) Nies; Hulbert |
| 293.2 | 9.008 | (3) Bell |
| 293.2 | 9.20 | (9) Treadwell; Ammann |
| 293.2 | 9.231 | (5) Di Capua; Scaletti |
| 293.2 | 9.28 | (6) Di Capua; Bertoni |
| 293.2 | 9.282 | (7) Babaeva |
| 297.4 | 9.26 | (4) Il'inskii |
| 298.2 | 9.410 | (30) Ricci; Offenbach |
| 298.2 | 9.352 | (20) Vlasov; Shishkina |
| 298.2 | 9.402 | (13) Ricci; Linke |
| 298.2 | 9.417 | (11) Ricci; Weltman |
| 298.2 | 9.421 | (10) Swenson; Ricci |
| 298.2 | 9.433 | (12) Ricci |
| 298.2 | 9.444 | (3) Bell |
| 298.2 | 9.448 | (8) Ricci; Yanick |
| 298.2 | 9.470 | (19) Arkhipov; Kashina |
| 298.2 | 9.504 | (17) Arkhipov; Kashina; Kuzina |
| 303.2 | 9.818 | (18) Nies; Hulbert |
| 303.2 | 9.865 | (1) Blanc; Schmandt |
| 303.2 | 9.896 | (3) Bell |
| 308.2 | 10.33 | (3) Bell |
| 308.3 | 10.33 | (1) Blanc; Schmandt |
| 313.2 | 10.81 | (18) Nies; Hulbert |
| 313.2 | 10.83 | (3) Bell |
| 313.2 | 10.94 | (4) Il'inskii |
| 313.2 | 12.13 | (7) Babaeva |
| 317.9 | 11.25 | (1) Blanc; Schmandt |
| 318.2 | 11.25 | (18) Nies; Hulbert |
| 318.2 | 11.29 | (8) Ricci; Yenick |
| 323.2 | 11.71 | (11) Ricci; Weltman |
| 323.2 | 11.74 | (10) Swenson; Ricci |
| 323.2 | 11.76 | (18) Nies; Hulbert |
| 333.2 | 12.88 | (18) Nies; Hulbert |
| 348.2 | 14.79 | (18) Nies; Hulbert |
| 348.2 | 14.94 | (8) Ricci; Yenick |
| 371.2 | 18.47 | (18) Nies; Hulbert |
| 373.2 | 19.16 | (3) Bell |

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| <p>COMPONENTS:</p> <p>(1) Sodium chlorate; NaClO₃; [7757-82-6]</p> <p>(2) Water; H₂O; [7732-18-5]</p> | <p>EVALUATOR:</p> <p>Hiroshi Miyamoto Department of Chemistry Niigata University Niigata, Japan</p> <p style="text-align: right;">June, 1984</p> |
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CRITICAL EVALUATION:

Solubility at 323.2K. The solubility has been reported in 3 publications (10, 11, 18). The arithmetic mean of 3 results is 11.74 mol kg⁻¹, and the standard deviation is 0.03 mol kg⁻¹. The mean is designated as a recommended value.

Solubility at 348.2 K. The recommended value for the solubility at this temperature is taken as 14.87 mol kg⁻¹ which is the arithmetic mean of two results (8, 18).

Solubility at other temperatures. The solubilities at 277.9 K (1), 288.2 K (8), 292.2 K (11), 297.4 K (4), 317.9 K (1), 333.2 K (18), 371.2 K (18) and 373.2 K (3) are singular values, and are designated as tentative solubilities. A summary of all solubility data in the binary for which anhydrous NaClO₃ is the sole solid phase is given in Table 1.

The recommended and tentative solubilities for the binary NaClO₃-H₂O system for which the solid phase is the anhydrous salt is given in Table 2. The experimental mol kg⁻¹ solubilities were fitted to the following smoothing equation:

$$\ln (m_1/\text{mol kg}^{-1}) = 34.97670 - 48.488690/(T/100 \text{ K}) - 31.26105 \ln (T/100 \text{ K}) \\ + 5.929873 (T/100 \text{ K}) \quad \sigma = 0.08$$

The mole fraction solubilities calculated by the evaluator was fitted to the general solubility equation (see the PREFACE and eqs. [1] and [2] in the critical evaluation for the binary LiClO₃-H₂O system):

$$Y = -4838.039/(T/K) - 27.7668 \ln(T/K) + 156.124 + 0.0521925(T/K) \\ \sigma_y = 0.0108 \quad \sigma_x = 0.00099$$

The tentative solubilities in the binary system based on mol dm⁻³ based on the results of Billiter (2) were fitted by the evaluator to the following equation:

$$\ln (c_1/\text{mol dm}^{-3}) = 2.456277 - 3.660476/(T/100 \text{ K}) + 0.6567005 \ln (T/100 \text{ K}) \\ \sigma = 0.03$$

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| COMPONENTS: (1) Sodium chlorate; NaClO ₃ ; [7757-82-6] (2) Water; H ₂ O; [7732-18-5] | EVALUATOR: Hiroshi Miyamoto Department of Chemistry Niigata University Niigata, Japan <div style="text-align: right;">June, 1984</div> |
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CRITICAL EVALUATION:

Table 2. Recommended and Tentative Solubilities in the Binary System Based on mol kg⁻¹ and mole fraction units.^a

| T/K | m/mol kg ⁻¹ | χ/mole fraction | R or T ^b |
|-------|------------------------|-----------------|---------------------|
| 268.2 | 7.096 | 0.1133 | T |
| 273.2 | 7.465 | 0.1185 | T |
| 277.9 | 7.834 | 0.1237 | T |
| 283.2 | 8.220 | 0.1290 | R |
| 288.2 | 8.641 | 0.1347 | T |
| 292.2 | 8.770 | 0.1364 | T |
| 293.2 | 9.14 | 0.1414 | T |
| 297.4 | 9.26 | 0.1430 | T |
| 298.2 | 9.43 | 0.1452 | R |
| 303.2 | 9.86 | 0.1508 | R |
| 308.2 | 10.33 | 0.1569 | T |
| 313.2 | 10.86 | 0.1636 | R |
| 317.9 | 11.25 | 0.1685 | T |
| 318.2 | 11.27 | 0.1688 | R |
| 323.2 | 11.74 | 0.1746 | R |
| 333.2 | 12.88 | 0.1833 | T |
| 348.2 | 14.87 | 0.2133 | T |
| 371.2 | 18.47 | 0.2497 | T |
| 373.2 | 19.16 | 0.2566 | T |

^aMole fractions calculated by the evaluator.

^bR (recommended) and T (tentative) solubility values.

| COMPONENTS: (1) Sodium chlorate; NaClO ₃ ; [7757-82-6] (2) Water; H ₂ O; [7732-18-5] | EVALUATOR: Hiroshi Miyamoto Department of Chemistry Niigata University Niigata, Japan <div style="text-align: right;">June, 1984</div> | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|--|--|--|-------------|-----------|--|-------------------------|-----------|---|--|-----|-----------|---|--|---------------|---------------------------|----|--|-----|---------------------------|----|--|-----|-----------|----|--|-----------|--|----|--|-----|-----------|----|--|-----|---|----|---|-----|--|----|---|-----|--------------------------|----|---|-----|-----------|---|---|-----|-----------|---|--|
| CRITICAL EVALUATION: | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| TERNARY SYSTEMS | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <p>Many studies for the solubility of the aqueous ternary system with two saturating components have been reported. A summary of the studies is given in Tables 3-6.</p> | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <p><u>Systems with alkali halides.</u> Solubility studies of the ternary systems containing sodium chlorate and alkali halides have been reported in 11 publications (2, 5, 12, 16, 17, 20, 22, 24, 28). A summary of these studies with that of the ternary NaClO₃-BaCl₂-H₂O system is given in Table 3.</p> | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <p>Table 3. Summary of Solubility Studies in Ternary Systems with Alkali Metal and Barium Halides.</p> | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <table border="1"> <thead> <tr> <th>Ternary System</th> <th>T/K</th> <th>Solid phase</th> <th>Reference</th> </tr> </thead> <tbody> <tr> <td>NaClO₃ - NaCl - H₂O</td> <td>293, 303, 333, 353, 373</td> <td>Not given</td> <td>2</td> </tr> <tr> <td>NaClO₃ - NaCl - H₂O</td> <td>293</td> <td>Not given</td> <td>5</td> </tr> <tr> <td>NaClO₃ - NaCl - H₂O</td> <td>298, 308, 318</td> <td>NaClO₃; NaCl</td> <td>16</td> </tr> <tr> <td>NaClO₃ - NaCl - H₂O</td> <td>298</td> <td>NaClO₃; NaCl</td> <td>17</td> </tr> <tr> <td>NaClO₃ - NaCl - H₂O</td> <td>293</td> <td>Not given</td> <td>22</td> </tr> <tr> <td>NaClO₃ - NaCl - H₂O</td> <td>247 - 373</td> <td>NaClO₃; NaCl.2H₂O NaCl; Ice</td> <td>24</td> </tr> <tr> <td>NaClO₃ - NaCl - H₂O</td> <td>298</td> <td>Not given</td> <td>28</td> </tr> <tr> <td>NaClO₃ - NaBr - H₂O</td> <td>298</td> <td>NaClO₃; NaBr.2H₂O</td> <td>12</td> </tr> <tr> <td>NaClO₃ - NaI - H₂O</td> <td>298</td> <td>NaClO₃; NaI.2H₂O</td> <td>12</td> </tr> <tr> <td>NaClO₃ - NaF - H₂O</td> <td>298</td> <td>NaClO₃; NaF</td> <td>20</td> </tr> <tr> <td>NaClO₃ - KCl - H₂O</td> <td>298</td> <td>Not given</td> <td>5</td> </tr> <tr> <td>NaClO₃ - BaCl₂ - H₂O</td> <td>293</td> <td>Not given</td> <td>6</td> </tr> </tbody> </table> | Ternary System | T/K | Solid phase | Reference | NaClO ₃ - NaCl - H ₂ O | 293, 303, 333, 353, 373 | Not given | 2 | NaClO ₃ - NaCl - H ₂ O | 293 | Not given | 5 | NaClO ₃ - NaCl - H ₂ O | 298, 308, 318 | NaClO ₃ ; NaCl | 16 | NaClO ₃ - NaCl - H ₂ O | 298 | NaClO ₃ ; NaCl | 17 | NaClO ₃ - NaCl - H ₂ O | 293 | Not given | 22 | NaClO ₃ - NaCl - H ₂ O | 247 - 373 | NaClO ₃ ; NaCl.2H ₂ O NaCl; Ice | 24 | NaClO ₃ - NaCl - H ₂ O | 298 | Not given | 28 | NaClO ₃ - NaBr - H ₂ O | 298 | NaClO ₃ ; NaBr.2H ₂ O | 12 | NaClO ₃ - NaI - H ₂ O | 298 | NaClO ₃ ; NaI.2H ₂ O | 12 | NaClO ₃ - NaF - H ₂ O | 298 | NaClO ₃ ; NaF | 20 | NaClO ₃ - KCl - H ₂ O | 298 | Not given | 5 | NaClO ₃ - BaCl ₂ - H ₂ O | 293 | Not given | 6 | |
| Ternary System | T/K | Solid phase | Reference | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| NaClO ₃ - NaCl - H ₂ O | 293, 303, 333, 353, 373 | Not given | 2 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| NaClO ₃ - NaCl - H ₂ O | 293 | Not given | 5 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| NaClO ₃ - NaCl - H ₂ O | 298, 308, 318 | NaClO ₃ ; NaCl | 16 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| NaClO ₃ - NaCl - H ₂ O | 298 | NaClO ₃ ; NaCl | 17 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| NaClO ₃ - NaCl - H ₂ O | 293 | Not given | 22 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| NaClO ₃ - NaCl - H ₂ O | 247 - 373 | NaClO ₃ ; NaCl.2H ₂ O NaCl; Ice | 24 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| NaClO ₃ - NaCl - H ₂ O | 298 | Not given | 28 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| NaClO ₃ - NaBr - H ₂ O | 298 | NaClO ₃ ; NaBr.2H ₂ O | 12 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| NaClO ₃ - NaI - H ₂ O | 298 | NaClO ₃ ; NaI.2H ₂ O | 12 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| NaClO ₃ - NaF - H ₂ O | 298 | NaClO ₃ ; NaF | 20 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| NaClO ₃ - KCl - H ₂ O | 298 | Not given | 5 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| NaClO ₃ - BaCl ₂ - H ₂ O | 293 | Not given | 6 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <p>Solubilities in the ternary NaClO₃-NaCl-H₂O system have been reported in 7 publications (5, 7, 16, 17, 22, 24, 28). Di Capua and Scaletti (5) and Arkhipov, Kashina and Kuzina (17) measured solubilities (mass % units) of the two saturating components (NaClO₃ and NaCl) over a wide concentration range at 293 and 298 K, respectively. No double salts are formed in this system.</p> | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <p>Nallet and Paris (24) reported only one value (mass % units) at each temperature between 246 and 373 K. The details of solid phases are described on the compilation sheets. No double salts formed.</p> | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <p>Solubilities in the aqueous ternary system based on g cm⁻³ units have been reported by Winteler (22), and by Billiter (2). Because of insufficient experimental information, it was not possible to compare these two studies.</p> | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <p>The paper by Perel'man and Korzenyak (28) contained only a phase diagram, and was therefore not compiled.</p> | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <p>The solubilities in ternary systems NaClO₃-NaBr-H₂O and NaClO₃-NaI-H₂O at 298 K were studied by Ricci (2) and the system NaClO₃-NaF-H₂O at 298 K was studied by Vlasov and Shishkina (20). These salt pairs formed neither double salts nor solid solutions at this temperature. The ternary NaClO₃-NaF-H₂O system was of simple eutonic type.</p> | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

COMPONENTS:

- (1) Sodium chlorate; NaClO_3 ; [7757-82-6]
 (2) Water; H_2O ; [7732-18-5]

EVALUATOR:

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June, 1984

CRITICAL EVALUATION:

Only one result in the NaClO_3 - KCl - H_2O system was reported by Di Capua and Scaletti (5), and solubilities in the NaClO_3 - BaCl_2 - H_2O were reported by Di Capua and Bertoni (6). The solid phases in both papers were not reported.

Systems with other halates. Solubility studies of ternary systems containing sodium chlorate and other halates have been reported in 8 publications (4-6, 10, 17, 19, 23, 24). A summary of these studies with that of the ternary system NaClO_3 - NaClO_2 - H_2O is given in Table 4.

Table 4. Summary of Solubility Studies in Ternary Systems with other Halates

| Ternary System | T/K | Solid Phase | Reference |
|---|---------------|---|-----------|
| NaClO_3 - KClO_3 - H_2O | 297, 313 | NaClO_3 ; KClO_3 | 4 |
| NaClO_3 - KClO_3 - H_2O | 293 | Not given | 5 |
| NaClO_3 - KClO_3 - H_2O | 273, 313 | Not given | 23 |
| NaClO_3 - KClO_3 - H_2O | 291 | NaClO_3 ; KClO_3 ; Ice | 24 |
| NaClO_3 - RbClO_3 - H_2O | 298 | NaClO_3 ; RbClO_3 | 17 |
| NaClO_3 - CsClO_3 - H_2O | 298 | NaClO_3 ; CsClO_3 | 19 |
| NaClO_3 - $\text{Ba}(\text{ClO}_3)_2$ - H_2O | 298 | NaClO_3 ; $\text{Ba}(\text{ClO}_3)_2$ | 6 |
| NaClO_3 - NaBrO_3 - H_2O | 298, 373 | NaClO_3 ; NaBrO_3 | 10 |
| | | Solid Solution | |
| NaClO_3 - NaClO_2 - H_2O | 288, 298, 308 | NaClO_3 ; $\text{NaClO}_3 \cdot 3\text{H}_2\text{O}$ | 15 |
| | 318 | NaClO_2 | |
| NaClO_3 - NaClO_2 - H_2O | 298 | Not given | 28 |

Solubilities in the NaClO_3 - KClO_3 - H_2O system were studied by Il'inskii (4) at 297.4 and 313 K, and by Di Capua and Scaletti (5) at 293 K. No double salts were formed. The results for the composition at the isothermally invariant point were reported by Munter and Brown (23).

Nallet and Paris (24) reported only one solubility at each temperature between 255.3 K and 373 K. The details of solid phases are described in the compilation. No double salts were formed.

Solubilities in the ternary NaClO_3 - RbClO_3 - H_2O and NaClO_3 - CsClO_3 - H_2O systems have been reported by Arkhipov, Kashina and Kuzina (17), and Arkhipov and Kashina (19), respectively. Solubilities in the ternary NaClO_3 - $\text{Ba}(\text{ClO}_3)_2$ - H_2O system have been reported by Di Capua and Bertoni (6). All systems were simple eutonic, and no double salts were formed.

Solubilities in the ternary NaClO_3 - NaBrO_3 - H_2O system were measured by Swenson and Ricci (10). The salts studied at 298 K formed a series of solid solutions which is apparently discontinuous. The solubility curve at 298 K appears to be divided into three portions corresponding to the following solid phases: (1) pure sodium bromate, (2) a sodium bromate solid solution containing up to about 5-10 mass % sodium chlorate, (3) a sodium chlorate solid solution containing from 0 to 60-65 mass % sodium bromate.

Cunningham and Oey (15) have reported solubilities in the ternary system NaClO_3 - NaClO_2 - H_2O . The system is simple and the solid phases were sodium chlorate and sodium chlorite trihydrate. No hydrate of sodium chlorate was formed.

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| COMPONENTS: (1) Sodium chlorate; NaClO ₃ ; [7757-82-6] (2) Water; H ₂ O; [7732-18-5] | EVALUATOR: Hiroshi Miyamoto Department of Chemistry Niigata University Niigata, Japan |
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June, 1984

CRITICAL EVALUATION:

The system with sodium sulfate. Solubilities in the ternary NaClO₃-Na₂SO₄-H₂O system have been reported in 3 publications (7, 8, 14). A summary of the studies is given in Table 5.

Table 5. A Summary of Solubility Studies in the Ternary System NaClO₃-Na₂SO₄-H₂O

| T/K | Solid Phase | Reference |
|-----|---|-----------|
| 273 | NaClO ₃ ; Na ₂ SO ₄ .10H ₂ O | 7 |
| 288 | NaClO ₃ ; Na ₂ SO ₄ .10H ₂ O | 8 |
| 291 | NaClO ₃ ; Na ₂ SO ₄ .10H ₂ O; Na ₂ SO ₄ | 14 |
| 293 | NaClO ₃ ; Na ₂ SO ₄ .10H ₂ O | 7 |
| 298 | NaClO ₃ ; Na ₂ SO ₄ .10H ₂ O; Na ₂ SO ₄ NaClO ₃ .3Na ₂ SO ₄ (double salt) | 8 |
| 313 | NaClO ₃ ; Na ₂ SO ₄ | 7 |
| 318 | NaClO ₃ ; Na ₂ SO ₄ ; NaClO ₃ .3Na ₂ SO ₄ | 8 |
| 348 | NaClO ₃ ; Na ₂ SO ₄ ; NaClO ₃ .3Na ₂ SO ₄ | 8 |

Solubilities in this system were determined over a wide temperature range. Ricci and Yanick (8) reported the existence of stable double salt with the formula NaClO₃.3Na₂SO₄. The double salt was formed at 298 K and above, having always a very short range of stable existence, and persisting in metastable equilibrium over a very considerable range of concentrations. Although Babaeva (7) measured solubilities in this system at 313 K, the existence of the double salt was not found. Below 298 K no double salts were formed. The solid phases in the binary systems NaClO₃-H₂O and Na₂SO₄-H₂O were NaClO₃ and Na₂SO₄.10H₂O at 298 K and below, respectively, and NaClO₃ and Na₂SO₄ at 313 K and above, respectively. The composition of the solid phase between 298 and 313 K was not studied.

Systems with the other compounds. A summary of solubility studies in the system containing the other compounds except the salts discussed above is given in Table 6.

Table 6. Summary of Solubility Studies in Miscellaneous Ternary Systems

| Ternary System | T/K | Solid Phase | Reference |
|--|-----------------------|--|-----------|
| NaClO ₃ - Na ₂ CO ₃ - H ₂ O | 297, 313 | NaClO ₃ ; Na ₂ CO ₃ .10H ₂ O; Na ₂ CO ₃ .7H ₂ O; Na ₂ CO ₃ | 4 |
| NaClO ₃ - Na ₂ CrO ₄ - H ₂ O | 292 | NaClO ₃ ; Na ₂ CrO ₄ .6H ₂ O; Na ₂ CrO ₄ .10H ₂ O | 11 |
| NaClO ₃ - NaCrO ₄ - H ₂ O | 298 | NaClO ₃ ; Na ₂ CrO ₄ .4H ₂ O; Na ₂ CrO ₄ .6H ₂ O | 11 |
| NaClO ₃ - NaCrO ₄ - H ₂ O | 323 | NaClO ₃ ; Na ₂ CrO ₄ .4H ₂ O | 11 |
| NaClO ₄ - NaNO ₃ - H ₂ O | 298 | NaClO ₃ ; NaNO ₃ | 12 |
| NaClO ₃ - Na ₂ MoO ₄ - H ₂ O | 298 | NaClO ₃ ; Na ₂ MoO ₄ .2H ₂ O | 13 |
| NaClO ₃ - NaOH - H ₂ O | 291 | NaClO ₃ ; NaOH.H ₂ O | 14 |
| NaClO ₃ - BaBO ₂ - H ₂ O | 254 | NaClO ₃ ; NaBO ₂ .4H ₂ O; ice | 18 |
| NaClO ₃ - NaBO ₂ - H ₂ O | 268, 273, 293, 303 | NaClO ₃ ; NaBO ₂ .4H ₂ O | 18 |
| NaClO ₃ - NaBO ₂ - H ₂ O | 318, 323 | NaClO ₃ ; NaBO ₂ .4H ₂ O; NaBO ₄ .2H ₂ O | 18 |
| NaClO ₃ - NaBO ₂ - H ₂ O | 333, 348 | NaClO ₃ ; NaBO ₂ .2H ₂ O | 18 |

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| <p>COMPONENTS:</p> <p>(1) Sodium chlorate; NaClO₃; [7757-82-6]</p> <p>(2) Water; H₂O; [7732-18-5]</p> | <p>EVALUATOR:</p> <p>Hiroshi Miyamoto Department of Chemistry Niigata University Niigata, Japan</p> <p style="text-align: right;">June, 1984</p> |
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CRITICAL EVALUATION:

Solubilities in the NaClO₃-Na₂CO₃-H₂O system by Il'inskii (4), in the NaClO₃-Na₂CrO₄-H₂O system by Ricci and Weltmann (11), in the NaClO₃-NaNO₃-H₂O system by Ricci (12) and in the NaClO₃-Na₂MoO₄-H₂O system by Ricci and Linke (13) have been reported. Neither compound formation nor solid solution between any two salts were reported. Solubilities in the ternary NaClO₃-NaOH-H₂O system were reported by Windmaisser and Stockl (14), and no double salts were formed. Solubility isotherms at temperature between 353.9 and 348 K were determined for the NaClO₂-NaBO₃-H₂O system by Nies and Hulbert (18). The solid phases were NaBO₂·4H₂O, NaBO₂·2H₂O and NaClO₃. No double salts formed.

OTHER MULTICOMPONENT SYSTEMS

A summary of solubility studies in other multicomponent systems is given in Table 7.

Table 7. Summary of Solubility Studies in Multicomponent Systems

| Multicomponent System | T/K | Reference |
|---|---------------|-----------|
| NaClO ₃ - KClO ₃ - NaCl - H ₂ O | 293 | 5 |
| NaClO ₃ - NaClO ₂ - NaCl - H ₂ O | 283, 293, 303 | 26 |
| NaClO ₃ - NaClO ₂ - NaCl - H ₂ O | 298, 303, 318 | 27 |
| NaClO ₃ - NaClO ₂ - NaCl - H ₂ O | 298 | 28 |
| NaClO ₃ - NaCl - RbClO ₃ - RbCl - H ₂ O | 298 | 17 |
| NaClO ₃ - NaCl - CsClO ₃ - CsCl - H ₂ O | 298 | 19 |
| NaClO ₃ - NaCl - KClO ₃ - KCl - H ₂ O | 273, 313 | 23 |
| NaClO ₃ - NaCl - KClO ₃ - KCl - H ₂ O | 247 - 373 | 25 |
| NaClO ₃ - NaClO ₂ - NaCl - Na ₂ CO ₃ - H ₂ O | 298 | 29 |

Only one solubility value in the NaClO₃-KClO₃-NaCl-KCl-H₂O system at 293 K was reported by Di Capua and Scoletti (5). No other information was given.

Solubilities in the NaClO₃-NaClO₂-NaCl-H₂O system were measured by Nakamori, Nagino, Hideshima and Hiraï (26) at 283, 293 and 303 K, and by Oey and Cunningham (27) at 298, 303 and 318 K. No double salts formed within the temperature interval 283-318 K.

Perel'man and Korgenyak (28) reported only a phase diagram, and the paper was therefore not compiled.

The NaClO₃-NaCl-RbClO₃-RbCl-H₂O system was studied by Arkhipov, Kashina and Kuzina (17). Solubilities in the quaternary systems NaClO₃-NaCl-RbClO₃-H₂O and RbClO₃-NaCl-RbCl-H₂O, have been reported, but the solubility data in five component systems were not reported. There were four salt crystallization regions in the system: NaCl, RbCl, NaClO₃ and RbClO₃. Two ternary points were obtained corresponding to solutions saturated with: (i) NaCl+NaClO₃+RbClO₃; (ii) NaCl+RbCl+RbClO₃. The main part of the diagram is occupied by the crystallization field of rubidium chlorate (95%), followed in area by the sodium chloride field (3.5 %). The four salts did not form either double salts or solid solutions.

The NaClO₃-NaCl-CsClO₃-CsCl-H₂O system was studied by Arkhipov and Kashina (19). Solubilities in the quaternary systems NaClO₃-CsClO₃-NaCl-H₂O and CsClO₃-CsCl-NaCl-H₂O have been reported, but the solubility data for five component systems were not reported. The crystallization field of cesium chlorate occupies the greatest area on the diagram, and this is followed by the field of sodium chloride. The crystallization fields of sodium chlorate and of solid solutions of cesium and sodium chlorides are small.

COMPONENTS:

- (1) Sodium chlorate; NaClO₃; [7757-82-6]
 (2) Water; H₂O; [7732-18-5]

EVALUATOR:

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June, 1984

CRITICAL EVALUATION:

Munter and Brown (23) measured solubilities in the NaClO₃-NaCl-KClO₃-KCl-H₂O system at the isothermal invariant point. The solid phase at this point is simple: no double salts were formed.

Nallet and Paris (25) also measured solubilities in the NaClO₃-NaCl-KClO₃-KCl-H₂O system over a wide temperature range, but only one value at each temperature was reported. No double salts or solid solutions were reported.

The NaClO₃-NaClO₂-Na₂CO₃-NaCl-H₂O system was studied by Perel'man and Korzhennyak (29). The compositions of the eutectic points of the ternary and quaternary systems were determined.

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| COMPONENTS: (1) Sodium chlorate; NaClO ₃ ; [7757-82-6] (2) Water; H ₂ O; [7732-18-5] | EVALUATOR: Hiroshi Miyamoto Department of Chemistry Niigata University Niigata, Japan June, 1984 |
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